






























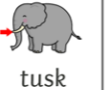































Phase 2 Phonemes

s 	a 	t 	p 	i 	n 	m 	d 	h 	b 	f 	ff 	l 	ll 	ss 
g 	o 	c 	k 	ck 	e 	u 	r 							














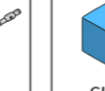







Phase 3 Phonemes

j 	v 	w 	x 	y 	z 	zz 	qu 	oo 	oo 	ar 	or 	ur 	ow 	oi 	ear 
ch 	sh 	th 	ng 	ai 	ee 	igh 	oa 	air 	ure 	er 					

Phase 4 Blends and Clusters

st 	nd 	mp 	nt 	nk 	ft 	sk 	lt 	cr 	br 	fr 	bl 	fl 	gl 	pl 	cl 	sn 	nch 	scr 	shr 
lp 	lf 	lk 	pt 	xt 	tr 	dr 	gr 	sl 	sp 	st 	tw 	sm 	pr 	sc 	sk 	thr 	str 		

Phase 5 Phonemes

ay 	ou 	ie 	ea 	oy 	ir 	ue 	ue 	a-e 	e-e 	i-e 	o-e 	u-e 	u-e 
aw 	wh 	ph 	ew 	ew 	oe 	au 	ey 